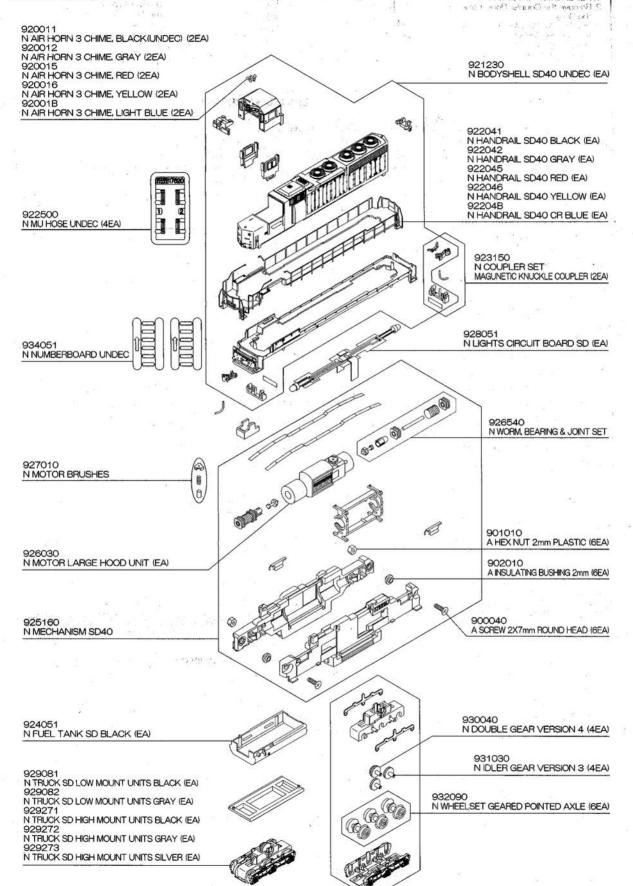


EMD SD40

Replacing The Pilot Counier

Series No. 1 Pull to remove the plot Counier

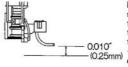


## ■Replacing The Pilot Coupler

- Pull to remove the pilot Coupler.
   Remove the Coupler Pocket from
- the Body.
  3. Put the Pilot Coupler Spring onto the Coupler Pocket.
- 4. Install the Coupler Pocket.
- Press the Coupler into the Pilot Opening.



## ■Installation of Magnetic Trip Pins in Coupler



Push straight leg of Pin into oval shaped hole in Knuckle, noting the fit of the flattened shape of the Trip Pin. The Pin should clear the top of the rail by 0.010" (0.25mm) to prevent its snagging on switchers or grade crossings.

\*FULLY-AUTOMATIC MAGNETIC KNUCKLE COUPLER PATP.

NOTICE:	LIMITED WARRANTY				
Max.Operational voltage:12V DC	KATO U.S.A, INC. warrants that this product will be free from defects in material and workmanship for a period of sixty (60) days from the date of purchase, If this product fails during the warranty period, carefully pack the assembled item in the original carton, together with the dated sales receipt, and return to KATO U.S.A., INC. 100 Remington Road, Schaumburg, IL 60173, Defects due to misuse,				
Additional lubrication at time of purchase is not recommended.	improper maintenance and/or abuse are not covered by this warranty. Items that have been modified by the modeler or anyone other than an authorized KATO repair person are not covered by the warranty. This warranty gives you specific legal rights and you may also have other rights which vary from state to state.				

## Parts Price List & Order Form

ITEM#	DESCRIPTION	RETAIL PRICE	ITEM#	DESCRIPTION	RETAIL PRICE
900040	A SCREW 2X7mm ROUND HEAD (6EA)	\$1.00	923150	N COUPLER SET MAGUNETIC KNUCKLE COUPLER (2EA)	\$4.00
901010	A HEX NUT 2mm PLASTIC (6EA)	\$1.00	924051	N FUEL TANK SD BLACK (EA)	\$3,00
902010	A INSULATING BUSHING 2mm (6EA)	\$1.00	924052	N FUEL TANK SD GRAY (EA)	\$3.00
920011	N AIR HORN 3 CHIME, BLACK (UNDEC) (2EA)	\$1.00	925160	N MECHANISM SD40	\$50.00
920012	N AIR HORN 3 CHIME, GRAY (2EA)	\$1.00	926030	N MOTOR LARGE HOOD UNIT (EA)	\$29.00
920015	N AIR HORN 3 CHIME, RED (2EA)	\$1.00	926540	N WORM, BEARING&JOINT SET	\$4.00
920016	N AIR HORN 3 CHIME, YELLOW (2EA)	\$1.00	927010	N'MOTOR BRUSHES	\$2.00
92001B	N AIR HORN 3 CHIME, LIGHT BLUE (2EA)	\$1.00	928051	N LIGHTS CIRCUIT BOARD SD (EA)	\$8.00
921230	N BODYSHELL SD40 UNDEC (EA)	\$32.00	929081	N TRUCK SD LOW MOUNT UNITS BLACK (EA)	\$12.00
922041	N HANDRAIL SD40 BLACK (EA)	\$5.00	929082	N TRUCK SD LOW MOUNT UNITS GRAY (EA)	\$12.00
922042	N HANDRAIL SD40 GRAY (EA)	\$5.00	929271	N TRUCK SD HIGH MOUNT UNITS BLACK (EA)	\$12.00
922045	N HANDRAIL SD40 RED (EA)	\$5.00	929272	N TRUCK SD HIGH MOUNT UNITS GRAY (EA)	\$12.00
922046	N HANDRAIL SD40 YELLOW (EA)	\$5,00	929273	N TRUCK SD HIGH MOUNT UNITS SILVER (EA)	\$12.00
92204B	N HANDRAIL SD40 CR BLUE (EA)	\$5.00	930040	N DOUBLE GEAR VERSION 4 (4EA)	\$2.00
922500	N MU HOSE UNDEC (4EA)	\$1,00	931030	N IDLER GEAR VERSION 3 (4EA)	\$2.00
923090	N COUPLER SET RAPIDO LONG BODY MOUNT (4EA)	\$4.50	932090	N WHEELSET GEARED POINTED AXLE (6EA)	\$9.00
923120	N COUPLER SET KNUCKLE COUPLER (4EA)	\$3.60	934051	N NUMBERBOARD UNDEC	\$1.00

Price and Availability Subject to Change Without Notice.
Parts May Also be Available at Your Local Hobby Dealer.
General Questions and Foreign Orders 847-781-9500.
Check Here if Color Substitutions are Acceptable if Selected Color Choice is not Available.

PARTS MAY BE ORDERED ONLINE AT www. katousa, com

ORDERED B	Y: Hours : Mon-Fr	i 9:00 a.m. to 12:00 p	o.m. or 1:00 p.m. to	4:00 p	m, CST (Except	: Holidays	į.	
Name			Phone Orders		Fax Orders		Mail Orders 100 Remington Road Schaumburg IL 60173	
Address	Pi	Phone	1-800-548-5286 Kato Parts Direct		847-781-9570 Fax your order form			
City	State	Zip	Item#	De	scription	Price	Qty.	Total
Daytime Phone Nur	mber Area Code( )			*****				
SHIP TO:		11991						
Name		1 100		11102				
Address	Pi	none			- 10 - 000 - 10 - 000 - 10 - 000			
City	State	Zip						
	PAYMENT(U.S. Funds Only)				**			
	Check Money Order Mastercard VISA		Shipping &	Shipping & Handling Charges:			SUBTOTAL	
91		Please add to	IL Rsidents Add 8,25% Sales Tax SHIPPING & HANDLING					
Credit Card Number Expiration Date					N. 75			
Signature	ture Card CVV2 Code			\$5.00 U.S.A. Canada and Mexico \$9.00 to Other foreign country			TOTAL DUE	